

# Safe Work Procedures for Excavating in the Vicinity of Underground Electrical Plant



**First Edition**

These procedures have been developed by  
the Utility Contractors' Association of Ontario Inc.  
in cooperation with  
the Electrical & Utilities Safety Association of Ontario

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## 9.0 EXCAVATION AFTER TEST HOLES ARE COMPLETED

9.1 Where test holes in an area have been completed, and the plant has been located, mechanical excavation may take place provided the following procedures are used:

(a) Wherever possible, mechanical excavating equipment shall be operated *parallel* to the direction of the plant when the excavation is within the locate limits.

(b) Hand dig within 0.3 metre (1 foot) of the buried plant both horizontally and vertically, and proceed with caution with mechanical excavation. (Specific Procedure 2.0 WORKING WITH DIRECT BURIED PLANT on page 22).

“Safety is  
job one!”



- Do** - use suitable barriers around the opening of confined spaces in order to protect workers and the general public
- Do** - have a competent worker stationed outside confined space for emergency purposes whenever a worker is in a confined space
- Do** - have a means of communications between the worker in a confined space and the worker stationed outside the confined space



### **Don'ts**

- Don't**- ever enter a confined space without another worker positioned at the opening to the confined space
- Don't**- enter a confined space without wearing a full body harness and life line attached
- Don't**- attempt to rescue a worker from a confined space until emergency services have been contacted

# EFFECTS OF ELECTRICITY

## LESS THAN 1 AMPERE CAN KILL!

Typical electric current pathways that stop normal pumping of the heart.

